



WATERPROOFING INSTRUCTIONS

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COATING A SLOPED METAL ROOF

1. Pressure clean the roof thoroughly.
2. Apply Phosphoric acid based treatment to all rusted areas.
3. Apply oil based rust inhibitive primer to all rusted areas .
4. Apply one (1) coat of Acrylux Roof Mastic.
5. Apply the finish coat of Roof Flat or Roof Gloss Paint.

- **Primer:** Mix 1 gallon of AC64 with 3 gallons of water and apply to the entire surface. Allow it to dry for approximately 1-2 hours. If rust is apparent, rust must be treated with Ospho and primed with a rust inhibitive primer.
- **Rust Primer:** Apply 1 coat of rust inhibitive primer to all rusted areas.
- **Mastic:** Roll 1 coat of Mastic to the entire surface (liberally).
- **Paint:** After 24 hours apply the finish coat of paint – Roof Flat or Roof Gloss.

Coverage:

- AC64** - approximately 1000 square feet per gallon.
- Primer** - dependant upon number/size of rusted areas.
- Mastic** - approximately 125 square feet per gallon.
- Paint** - approximately 200 square feet per gallon.